



# GILES

ENGINEERING ASSOCIATES, INC.

GEOTECHNICAL, ENVIRONMENTAL & CONSTRUCTION MATERIALS CONSULTANTS

- Dallas, TX
- Los Angeles, CA
- Manassas, VA
- Milwaukee, WI

January 6, 2023

Wisconsin Dept. of Transportation  
3502 Kinsman Boulevard  
Madison, WI 53704

Attention: Ms. Christine Krall

Subject: WCPA Certification Program  
2022 Inspection Tour for 2023 Construction Season  
Eull's Manufacturing Co., Inc. – 3187 LaBeaux Avenue NE  
St. Michael, Minnesota

Dear Ms. Krall:

We visited the above referenced plant on September 26, 2022 for the purpose of performing an evaluation of their quality control systems. This site assessment fulfills the Independent Third-Party Audit required by the WCPA Certification Program.

The plant audit covered quality control, specification and information, documentation, materials compliance, equipment calibration, design and control of reinforcing steel, concrete mix design and testing, joint information, wiring methods, finishing and repairs, product inspection and testing, storage handling, final inspection and shipping of finished products. The plant was required to meet applicable critical elements and at least 9 of 13 production elements as defined by the WCPA Certification Program. Products included in the inspection included the following:

- Reinforced riser (adjustment, or grade) rings.

The Eull's Manufacturing Co., Inc. plant located at 3187 Labeaux Avenue NE in St. Michael, Minnesota, was found to meet the requirements of the Wisconsin Concrete Pipe Association Concrete Products Certification Program. This plant is recommended to be recognized as an approved producer for 2023. It is understood that the plant will supply the supporting documentation from our assessment as a part of their Certified Producer Plant Pre-Qualification Application.

Sincerely,

GILES ENGINEERING ASSOCIATES, INC.

Steven P. Homar, P.E.  
Materials Testing Division Manager



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