



GILES

ENGINEERING ASSOCIATES, INC.

GEOTECHNICAL, ENVIRONMENTAL & CONSTRUCTION MATERIALS CONSULTANTS

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December 10, 2019

Wisconsin Dept. of Transportation
3502 Kinsman Boulevard
Madison, WI 53704

Attention: John Rublein

Subject: WCPA Certification Program
2019 Inspection Tour for 2020 Construction Season
Eull's Manufacturing Co., Inc.
St. Michael, Minnesota

Dear Mr. Rublein:

We visited the above referenced plant on October 4, 2019 for the purpose of performing an evaluation of their quality control systems. This site assessment fulfills the Independent Third Party Audit required by the WCPA Certification Program.

The plant audit covered quality control, specification and information, documentation, materials compliance, equipment calibration, design and control of reinforcing steel, concrete mix design and testing, joint information, wiring methods, finishing and repairs, product inspection and testing, storage handling, final inspection and shipping of finished products. The plant was required to meet applicable critical elements and at least 9 of 13 production elements as defined by the WCPA Certification Program. Products included in the inspection included the following:

- Reinforced riser (adjustment, or grade) rings.

The Eull's Manufacturing Co., Inc. plant located at 3187 Labeaux Avenue NE in St. Michael, Minnesota, was found to meet the requirements of the Wisconsin Concrete Pipe Association Concrete Products Certification Program. This plant is recommended to be recognized as an approved producer for 2020. It is understood that the plant will supply the supporting documentation from our assessment as a part of their Certified Producer Plant Pre-Qualification Application.

Sincerely,
GILES ENGINEERING ASSOCIATES, INC.

Steven P. Homar, P.E.
Materials Testing Division Manager



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